



Safety Data Sheet according to Regulation (EC) No1907/2006

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Loctite Double Bubble Part A

SDS No. : 351606
V003.4

Revision: 01.07.2014
printing date: 12.03.2015

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Loctite Double Bubble Part A

Contains:

Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight \leq 700)
RP Bisphenol F-epichlorhydrin resin, MW \leq 700
1,3-Propanediol, 2-(hydroxymethyl)-2-methyl-, polymer with 2-(chloromethyl)oxirane

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:
2-Component epoxy adhesive

1.3. Details of the supplier of the safety data sheet

Henkel Limited
2 Bishop Square Business Park
AL109EY Herfordshire Hatfield

Great Britain

Phone: +44 1606 593933
Fax-no.: +44 1606 863762

ua-productsafety.uk@uk.henkel.com

1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Skin irritation	Category 2
H315 Causes skin irritation.	
Serious eye irritation	Category 2
H319 Causes serious eye irritation.	
Skin sensitizer	Category 1
H317 May cause an allergic skin reaction.	
Chronic hazards to the aquatic environment	Category 2
H411 Toxic to aquatic life with long lasting effects.	

Classification (DPD):

Xi - Irritant
R36/38 Irritating to eyes and skin.
Sensitizing
R43 May cause sensitisation by skin contact.
N - Dangerous for the environment
R51/53 Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

2.2. Label elements

Label elements (CLP):

Hazard pictogram:		
Signal word:	Warning	
Hazard statement:	H315 Causes skin irritation. H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H411 Toxic to aquatic life with long lasting effects.	
Precautionary statement:	***For consumer use only: P101 If medical advice is needed, have product container or label at hand. P102 Keep out of reach of children. P501 Dispose of waste and residues in accordance with local authority requirements***	
Precautionary statement: Prevention	P273 Avoid release to the environment. P280 Wear protective gloves.	
Precautionary statement: Response	P302+P352 IF ON SKIN: Wash with plenty of soap and water. P333+P313 If skin irritation or rash occurs: Get medical advice/attention. P337+P313 If eye irritation persists: Get medical advice/attention.	

Label elements (DPD):

N - Dangerous for the environment

Xi - Irritant



Risk phrases:

- R36/38 Irritating to eyes and skin.
- R43 May cause sensitisation by skin contact.
- R51/53 Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Safety phrases:

- S24 Avoid contact with skin.
- S26 In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
- S28 After contact with skin, wash immediately with plenty of water and soap.
- S37 Wear suitable gloves.
- S61 Avoid release to the environment. Refer to special instructions/Safety data sheets.

Additional labeling:

- Contains epoxy constituents. See information supplied by the manufacturer.
- For consumer use only: S2 Keep out of the reach of children.
- S46 If swallowed, seek medical advice immediately and show this container or label.

Contains:

- Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700), RP Bisphenol F-epichlorohydrin resin, MW ≤ 700 ,
- 1,3-Propanediol, 2-(hydroxymethyl)-2-methyl-, polymer with 2-(chloromethyl)oxirane

2.3. Other hazards

None if used properly.

SECTION 3: Composition/information on ingredients

General chemical description:

Part A of two part adhesive

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	500-033-5 500-033-5 01-2119456619-26	> 5- < 20 %	Skin irritation 2 H315 Skin sensitizer 1 H317 Serious eye irritation 2 H319 Chronic hazards to the aquatic environment 2 H411
RP Bisphenol F-epichlorhydrin resin, MW<=700 28064-14-4		> 50- < 100 %	Serious eye irritation 2 H319 Skin irritation 2 H315 Skin sensitizer 1 H317 Chronic hazards to the aquatic environment 2 H411
1,3-Propanediol, 2-(hydroxymethyl)-2-methyl-, polymer with 2-(chloromethyl)oxirane 68460-21-9		> 5- < 20 %	Serious eye damage/eye irritation 2 H319 Skin corrosion/irritation 2 H315 Skin sensitizer 1 H317 Chronic hazards to the aquatic environment 3 H412

For full text of the H - statements and other abbreviations see section 16 "Other information".
Substances without classification may have community workplace exposure limits available.

Declaration of ingredients according to DPD (EC) No 1999/45:

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	500-033-5 500-033-5 01-2119456619-26	> 5 - < 20 %	R43 Xi - Irritant; R36/38 N - Dangerous for the environment; R51/53
RP Bisphenol F-epichlorhydrin resin, MW<=700 28064-14-4		> 50 - < 100 %	Xi - Irritant; R36/38, R43 N - Dangerous for the environment; R51/53
1,3-Propanediol, 2-(hydroxymethyl)-2-methyl-, polymer with 2-(chloromethyl)oxirane 68460-21-9		> 5 - < 20 %	Xi - Irritant; R36/38, R43 R52/53

For full text of the R-Phrases indicated by codes see section 16 'Other Information'.
Substances without classification may have community workplace exposure limits available.

SECTION 4: First aid measures**4.1. Description of first aid measures****Inhalation:**

Move to fresh air. If symptoms persist, seek medical advice.

Skin contact:

Rinse with running water and soap.
Seek medical advice.

Eye contact:

Rinse immediately with plenty of running water (for 10 minutes). Seek medical attention if necessary.

Ingestion:

Rinse out mouth, drink 1-2 glasses of water, do not induce vomiting.
Seek medical advice.

4.2. Most important symptoms and effects, both acute and delayed

EYE: Irritation, conjunctivitis.

SKIN: Redness, inflammation.

SKIN: Rash, Urticaria.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

Carbon dioxide, foam, powder

Extinguishing media which must not be used for safety reasons:

None known

5.2. Special hazards arising from the substance or mixture

In the event of a fire, carbon monoxide (CO) and carbon dioxide (CO₂) can be released.

In case of fire, keep containers cool with water spray.

5.3. Advice for firefighters

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Avoid skin and eye contact.

6.2. Environmental precautions

Do not let product enter drains.

6.3. Methods and material for containment and cleaning up

For small spills wipe up with paper towel and place in container for disposal.

For large spills absorb onto inert absorbent material and place in sealed container for disposal.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Use only in well-ventilated areas.

Avoid skin and eye contact.

Prolonged or repeated skin contact should be avoided to minimise any risk of sensitisation.

See advice in section 8

Hygiene measures:

Good industrial hygiene practices should be observed.

Do not eat, drink or smoke while working.

Wash hands before work breaks and after finishing work.

7.2. Conditions for safe storage, including any incompatibilities

Store in a cool, well-ventilated place.

7.3. Specific end use(s)

2-Component epoxy adhesive

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Occupational Exposure Limits**Valid for
Great Britain

None

Predicted No-Effect Concentration (PNEC):

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	aqua (freshwater)					0,006 mg/L	
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	aqua (marine water)					0,0006 mg/L	
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	aqua (intermittent releases)					0,018 mg/L	
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	STP					10 mg/L	
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	sediment (freshwater)				0,996 mg/kg		
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	sediment (marine water)				0,0996 mg/kg		
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	soil				0,196 mg/kg		
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	oral					11 mg/kg food	

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	worker	Dermal	Acute/short term exposure - systemic effects		8,33 mg/kg bw/day	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	worker	inhalation	Acute/short term exposure - systemic effects		12,25 mg/m3	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	worker	Dermal	Long term exposure - systemic effects		8,33 mg/kg bw/day	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	worker	inhalation	Long term exposure - systemic effects		12,25 mg/m3	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	general population	Dermal	Acute/short term exposure - systemic effects		3,571 mg/kg bw/day	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	general population	Dermal	Long term exposure - systemic effects		3,571 mg/kg bw/day	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	general population	inhalation	Acute/short term exposure - systemic effects		0,75 mg/m3	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	general population	inhalation	Long term exposure - systemic effects		0,75 mg/m3	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	general population	oral	Acute/short term exposure - systemic effects		0,75 mg/kg bw/day	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	general population	oral	Long term exposure - systemic effects		0,75 mg/kg bw/day	

Biological Exposure Indices:

None

8.2. Exposure controls:**Respiratory protection:**

Ensure adequate ventilation.

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area

Filter type: A

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR; >= 0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR; >= 0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:
Wear protective glasses.

Skin protection:
Wear suitable protective clothing.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	liquid colourless
Odor	Mild
Odour threshold	No data available / Not applicable
pH	No data available / Not applicable
Initial boiling point	No data available / Not applicable
Flash point	> 100,00 °C (> 212 °F)
Decomposition temperature	No data available / Not applicable
Vapour pressure	No data available / Not applicable
Density	1,2000 g/cm ³
()	
Bulk density	No data available / Not applicable
Viscosity	No data available / Not applicable
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Solubility (qualitative)	No data available / Not applicable
Solidification temperature	No data available / Not applicable
Melting point	No data available / Not applicable
Flammability	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Explosive limits	No data available / Not applicable
Partition coefficient: n-octanol/water	No data available / Not applicable
Evaporation rate	No data available / Not applicable
Vapor density	No data available / Not applicable
Oxidising properties	No data available / Not applicable

9.2. Other information

No data available / Not applicable

SECTION 10: Stability and reactivity

10.1. Reactivity

None if used properly.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

Stable under normal conditions of storage and use.

10.5. Incompatible materials

See section reactivity

10.6. Hazardous decomposition products

carbon oxides.

SECTION 11: Toxicological information**11.1. Information on toxicological effects****General toxicological information:**

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation 1272/2008/EC. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

Oral toxicity:

May cause irritation to the digestive tract.

Inhalative toxicity:

May cause irritation to respiratory system.

Skin irritation:

Causes skin irritation.

Eye irritation:

Causes serious eye irritation.

Sensitizing:

May cause an allergic skin reaction.

Acute oral toxicity:

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	LD50	> 2.000 mg/kg	oral		rat	

Acute inhalative toxicity:

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
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Acute dermal toxicity:

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	LD50	23.000 mg/kg	dermal		rabbit	
RP Bisphenol F-epichlorohydrin resin, MW<=700 28064-14-4	LD50	> 6.000 mg/kg	dermal		rabbit	

Skin corrosion/irritation:

Hazardous components CAS-No.	Result	Exposure time	Species	Method
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	slightly irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

Serious eye damage/irritation:

Hazardous components CAS-No.	Result	Exposure time	Species	Method
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Respiratory or skin sensitization:

Hazardous components CAS-No.	Result	Test type	Species	Method
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)

Germ cell mutagenicity:

Hazardous components CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	negative	bacterial reverse mutation assay (e.g Ames test)			OECD Guideline 472 (Genetic Toxicology: Escherichia coli, Reverse Mutation Assay)

SECTION 12: Ecological information**General ecological information:**

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation 1272/2008/EC. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

12.1. Toxicity**Ecotoxicity:**

Do not empty into drains / surface water / ground water.
Toxic to aquatic life with long lasting effects.

Hazardous components CAS-No.	Value type	Value	Acute Toxicity Study	Exposure time	Species	Method
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	LC50	1,750000 mg/l	Fish	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	NOEC	0,3 mg/l	chronic Daphnia	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
RP Bisphenol F-epichlorohydrin resin, MW<=700 28064-14-4	EC50	3,5 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

12.2. Persistence and degradability

Hazardous components CAS-No.	Result	Route of application	Degradability	Method
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RP Bisphenol F-epichlorohydrin resin, MW<=700 28064-14-4		aerobic	10 - 16 %	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)
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12.3. Bioaccumulative potential / 12.4. Mobility in soil

No data available.

12.5. Results of PBT and vPvB assessment

Hazardous components CAS-No.	PBT/vPvB
Reaction product: bisphenol-A-(epichlorohydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

12.6. Other adverse effects

No data available.

SECTION 13: Disposal considerations**13.1. Waste treatment methods**

Product disposal:

Dispose of in accordance with local and national regulations.

Contribution of this product to waste is very insignificant in comparison to article in which it is used

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Disposal must be made according to official regulations.

Waste code

08 04 09 waste adhesives and sealants containing organic solvents and other dangerous substances

SECTION 14: Transport information**14.1. UN number**

ADR	3082
RID	3082
ADNR	3082
IMDG	3082
IATA	3082

14.2. UN proper shipping name

ADR	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)
RID	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)
ADNR	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)
IMDG	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
IATA	Environmentally hazardous substance, liquid, n.o.s.

14.3. Transport hazard class(es)

ADR	9
RID	9
ADNR	9
IMDG	9
IATA	9

14.4. Packaging group

ADR	III
RID	III
ADNR	III
IMDG	III
IATA	III

14.5. Environmental hazards

ADR	not applicable
RID	not applicable
ADNR	not applicable
IMDG	Marine pollutant
IATA	not applicable

14.6. Special precautions for user

ADR	not applicable Tunnelcode: (E)
RID	not applicable
ADNR	not applicable
IMDG	not applicable
IATA	not applicable

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

not applicable

SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

VOC content (1999/13/EC)	< 3,00 %
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15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

R36/38 Irritating to eyes and skin.

R43 May cause sensitisation by skin contact.

R51/53 Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

R52/53 Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H319 Causes serious eye irritation.

H411 Toxic to aquatic life with long lasting effects.

H412 Harmful to aquatic life with long lasting effects.

Further information:

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.



Safety Data Sheet according to (EC) No 1907/2006

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Loctite Double Bubble part B

sds no. : 351645
V003.3

Revision: 23.05.2011
printing date: 12.03.2015

SECTION 1: Identification of the substance/mixture and of the company/undertaking

Product identifier:

Loctite Double Bubble part B

Relevant identified uses of the substance or mixture and uses advised against:

Intended use:

2-Component epoxy adhesive

Details of the supplier of the safety data sheet:

Henkel Limited
2 Bishop Square Business Park
AL109EY Herfordshire Hatfield

Great Britain

Phone: +44 1606 593933

Fax-no.: +44 1606 863762

ua-productsafety.uk@uk.henkel.com

Emergency telephone number:

24 Hours Emergency Tel: +44 (0)1442 278497

SECTION 2: Hazards identification

Classification of the substance or mixture:

Classification (DPD):

No classification required.

Label elements (DPD):

The product is not subject to classification according to the calculation methods of the "General Classification Guideline for Preparations of the EC" as issued in the last version.

Additional labeling:

For consumer use only: S2 Keep out of the reach of children

S46 If swallowed, seek medical advice immediately and show this container or label.

Other hazards:

None if used properly.

SECTION 3: Composition/information on ingredients

General chemical description:

Part B of a two part adhesive

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	202-013-9	> 5 - < 20 %	Skin irritation 2 H315 Acute toxicity 4; Oral H302 Serious eye irritation 2 H319

**Only dangerous ingredients for which a CLP classification is already available are displayed in this table.
For full text of the H - statements and other abbreviations see section 16 "Other information".
Substances without classification may have community workplace exposure limits available.**

Declaration of ingredients according to DPD (EC) No 1999/45:

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
2,4,6- Tris(dimethylaminomethyl)phenol 90-72-2	202-013-9	> 5 - < 20 %	Xn - Harmful; R22 Xi - Irritant; R36/38

**For full text of the R-Phrases indicated by codes see section 16 'Other Information'.
Substances without classification may have community workplace exposure limits available.**

SECTION 4: First aid measures**Description of first aid measures:****Inhalation:**

Move to fresh air. If symptoms persist, seek medical advice.

Skin contact:

Rinse with running water and soap.
Seek medical advice.

Eye contact:

Rinse immediately with plenty of running water (for 10 minutes). Seek medical attention if necessary.

Ingestion:

Rinse out mouth, drink 1-2 glasses of water, do not induce vomiting.
Seek medical advice.

Most important symptoms and effects, both acute and delayed:

EYE: Irritation, conjunctivitis.

RESPIRATORY: Irritation, coughing, shortness of breath, chest tightness.

Indication of any immediate medical attention and special treatment needed:

See section: Description of first aid measures

SECTION 5: Firefighting measures**Extinguishing media:****Suitable extinguishing media:**

Carbon dioxide, foam, powder

Extinguishing media which must not be used for safety reasons:

None known

Special hazards arising from the substance or mixture:

In the event of a fire, carbon monoxide (CO) and carbon dioxide (CO₂) can be released.
In case of fire, keep containers cool with water spray.

Advice for firefighters:

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

SECTION 6: Accidental release measures

Personal precautions, protective equipment and emergency procedures:

Avoid skin and eye contact.

Environmental precautions:

Do not let product enter drains.

Methods and material for containment and cleaning up:

For small spills wipe up with paper towel and place in container for disposal.

For large spills absorb onto inert absorbent material and place in sealed container for disposal.

Reference to other sections:

See advice in chapter 8

SECTION 7: Handling and storage

Precautions for safe handling:

Use only in well-ventilated areas.

Avoid skin and eye contact.

Prolonged or repeated skin contact should be avoided to minimise any risk of sensitisation.

Hygiene measures:

Good industrial hygiene practices should be observed.

Do not eat, drink or smoke while working.

Wash hands before work breaks and after finishing work.

Conditions for safe storage, including any incompatibilities:

Store in a cool, well-ventilated place.

Specific end use(s):

2-Component epoxy adhesive

SECTION 8: Exposure controls/personal protection

Control parameters:

Valid for

Great Britain

Ingredient	ppm	mg/m ³	Type	Category	Remarks
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Exposure controls:

Respiratory protection:

Use only in well-ventilated areas.

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR; ≥ 0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR; ≥ 0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Wear protective glasses.

Skin protection:

Wear suitable protective clothing.

SECTION 9: Physical and chemical properties**Information on basic physical and chemical properties:**

Appearance	liquid colourless
Odor	sweet
pH	No data available / Not applicable
Initial boiling point	No data available / Not applicable
Flash point	> 100,00 °C (> 212 °F)
Decomposition temperature	No data available / Not applicable
Vapour pressure	No data available / Not applicable
Density	1,1300 g/cm ³
(ρ)	
Bulk density	No data available / Not applicable
Viscosity	No data available / Not applicable
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Solubility (qualitative)	No data available / Not applicable
Solidification temperature	No data available / Not applicable
Melting point	No data available / Not applicable
Flammability	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Explosive limits	No data available / Not applicable
Partition coefficient: n-octanol/water	No data available / Not applicable
Evaporation rate	No data available / Not applicable
Vapor density	No data available / Not applicable
Oxidising properties	No data available / Not applicable

Other information:

No data available / Not applicable

SECTION 10: Stability and reactivity**Chemical stability:**

Stable under recommended storage conditions.

Possibility of hazardous reactions:

See section reactivity

Conditions to avoid:

Stable under normal conditions of storage and use.

Incompatible materials:

None if used properly.

Hazardous decomposition products:

carbon oxides.

SECTION 11: Toxicological information**General toxicological information:**

The preparation is classified based on the conventional method outlined in Article 6(1)(a) of Directive 1999/45/EC. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

Oral toxicity:

May cause irritation to the digestive tract.

Inhalative toxicity:

Irritating to respiratory system

Skin irritation:

Prolonged or repeated contact may cause skin irritation.

Eye irritation:

Irritating to eyes.

Acute toxicity:

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
2,4,6- Tris(dimethylaminomethy l)phenol 90-72-2	LD50 LD50	1.378 - 1.968 mg/kg 1.280 mg/kg	oral dermal		rat rat	OECD Guideline 401 (Acute Oral Toxicity) OECD Guideline 402 (Acute Dermal Toxicity)

Skin corrosion/irritation:

Hazardous components CAS-No.	Result	Exposure time	Species	Method
2,4,6- Tris(dimethylaminomethy l)phenol 90-72-2	corrosive		rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

Serious eye damage/irritation:

Hazardous components CAS-No.	Result	Exposure time	Species	Method
2,4,6- Tris(dimethylaminomethy l)phenol 90-72-2	not irritating	24 h	rabbit	

Respiratory or skin sensitization:

Hazardous components CAS-No.	Result	Test type	Species	Method
2,4,6- Tris(dimethylaminomethy l)phenol 90-72-2	not sensitising	Buehler test	guinea pig	OECD Guideline 406 (Skin Sensitisation)

SECTION 12: Ecological information**General ecological information:**

Do not empty into drains / surface water / ground water.

The preparation is classified based on the conventional method outlined in Article 6(1)(a) of Directive 1999/45/EC. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

Ecotoxicity:

No data available for the product.

Toxicity:

Hazardous components CAS-No.	Value type	Value	Acute Toxicity Study	Exposure time	Species	Method
2,4,6- Tris(dimethylaminomethyl)ph enol 90-72-2	LC50	153 mg/l	Fish	96 h	Brachydanio rerio (new name: Danio rerio)	

Bioaccumulative potential / Mobility in soil:

Hazardous components CAS-No.	LogKow	Bioconcentration factor (BCF)	Exposure time	Species	Temperature	Method
2,4,6- Tris(dimethylaminomethyl)ph enol 90-72-2	0,77					

SECTION 13: Disposal considerations**Waste treatment methods:****Product disposal:**

Dispose of in accordance with local and national regulations.

Contribution of this product to waste is very insignificant in comparison to article in which it is used

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Disposal must be made according to official regulations.

Waste code

08 04 09 waste adhesives and sealants containing organic solvents and other dangerous substances

SECTION 14: Transport information**General information:**

Not hazardous according to RID, ADR, ADNR, IMDG, IATA-DGR.

SECTION 15: Regulatory information**Safety, health and environmental regulations/legislation specific for the substance or mixture:**

VOC content < 3,00 %
(1999/13/EC)

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

- R22 Harmful if swallowed.
- R36/38 Irritating to eyes and skin.
- H302 Harmful if swallowed.
- H315 Causes skin irritation.
- H319 Causes serious eye irritation.

Further information:

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

This safety data sheet was prepared in accordance with Council Directive 67/548/EEC and its subsequent amendments, and Commission Directive 1999/45/EC.