

Instructions



To decorate the mugs:

1. With your Transfer sheet, cut around the snowmen and penguins that you want to transfer to your mugs. Place the sheet face down where you want it on the mug, hold the sheet with one hand and with the other have a wet sponge to press down the transfer onto the bisque ware.
2. Starting from the centre outwards works best all-around the design. Once the transfer is stuck (you should notice a colour change), pull up a corner to check it has all transferred. If not press the damp sponge on the surface, then peel the paper away. Repeat this until you feel your mugs are sufficiently covered. (For further instructions please refer to the Sanbao Underglaze application instructions found on our website)
3. After leaving the mugs to dry overnight you can brush on 2-3 layers of Earthenware Vitraglaze Transparent. *optional* with 40ml of Christmas Red Vitraglaze you can add candy cane stripes to your mug handle with 2 – 3 layers of glaze using a thin brush.
4. Once your mugs are dry, place them on your kiln shelf and program the kiln, use an Earthenware 1050°C programme as seen below.
5. When the kiln has cooled down, remove the mugs and get the kettle on.

Segment	Rate (°/hr)	Temperature	Hold
Segment 1	150°C (302°F)	600°C (1112°F)	0 min
Segment 2	250°C (482°F)*	1050°C (1922°F)	10 min

*Full power or as faster rate as possible



You can add vitraglaze to your mug for added colour and transfers can also be used on the mug handle.