

### Characteristics

WMSB is a stoneware body with spots ( spots appearing from 1150°C ). WMSB is suitable for plastic forming methods.

Available as plastic body.

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Firing Colour	apricot - yellow - khaki with spots		
Recommended Firing Temperature Range	1000	-	1250 °C

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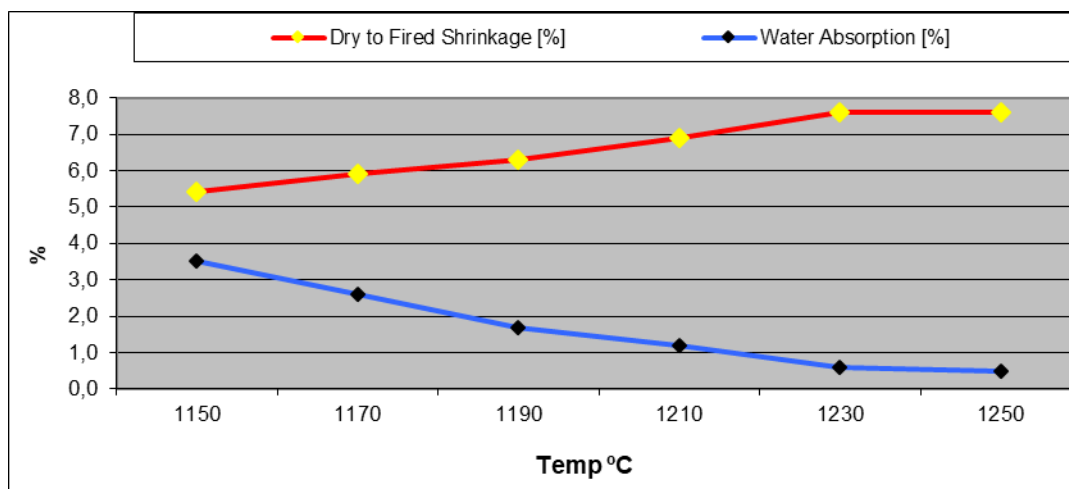
### Technical Data (typical values)

#### Unfired

Moisture	21,0%				plastic			
Chemical Analysis	SiO2	TiO2	Al2O3	Fe2O3	CaO	MgO	K2O	Na2O
	73,8%	1,40%	19,5%	2,00%	0,30%	0,50%	2,30%	0,20%
Loss of Ignition	5,5%							
Wet to Dry Shrinkage	6,0%				plastic properties			

#### Fired

Specimen Firing Temperature [°C]	1200
Coefficient of Thermal Expansion [x10-6/°C]	
20 - 400 °C	6,9
20 - 500 °C	7,5
20 - 600 °C	8,7
Dry to Fired Shrinkage [%]	6,8
Water Absorption [%]	1,5



## For Product Information & Customer Service

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